



Approval

TFT LCD Approval Specification

MODEL NO.: N141I6 - L02

Customer : Lenovo CHN

Approved by : _____

Note :

記錄	工作	審核	角色	投票
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REVISION HISTORY

Version	Date	Page (New)	Section	Description
2.0	Sep.08, 2008	All	All	Approval specification was first issued.



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1 GENERAL DESCRIPTION

1.1 OVERVIEW

N14116 - L02 is a 14.1" TFT Liquid Crystal Display module with white LED Backlight unit and 30 pins LVDS interface. This module supports 1280 x 800 WXGA mode and can display 262,144 colors. The optimum viewing angle is at 6 o'clock direction. The converter module for backlight is not built in.

1.2 FEATURES

- White LED Backlight
- WXGA (1280 x 800 pixels) resolution.
- Follow VESA standard.
- 3.3V LVDS (Low Voltage Differential Signaling) interface with 1 pixel/clock

1.3 APPLICATION

- TFT LCD Notebook

1.4 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Active Area	303.36(H) X 189.6(V)	mm	(1)
Bezel Opening Area	306.76 (H) x 193 (V)	mm	
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1280 x R.G.B. x 800	pixel	-
Pixel Pitch	0.237 (H) x 0.237 (V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	262,144	color	-
Transmissive Mode	Normally white	-	-
Surface Treatment	Glare, 3H	-	-

1.5 MECHANICAL SPECIFICATIONS

Item	Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal(H)	319	319.5	mm	(1)
	Vertical(V)	205	205.5	mm	
	Depth(D)	--	5.2	mm	
Weight	--	420	435	g	(2)

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions

(2) Weight without converter



2 ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T_{ST}	-20	+60	°C	(1)
Operating Ambient Temperature	T_{OP}	0	+50	°C	(1), (2)
Shock (Non-Operating)	S_{NOP}	-	220/2	G/ms	(3), (5)
Vibration (Non-Operating)	V_{NOP}	-	1.5	G	(4), (5)

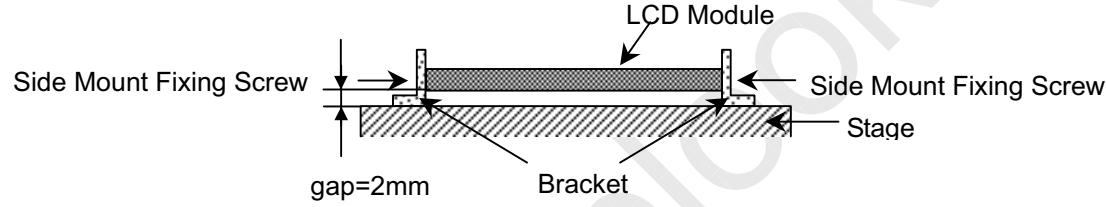
Note (1) Temperature and relative humidity range is shown in the figure below.

- (a) 90 %RH Max. ($T_a \leq 40$ °C).
- (b) Wet-bulb temperature should be 39 °C Max. ($T_a > 40$ °C).
- (c) No condensation.

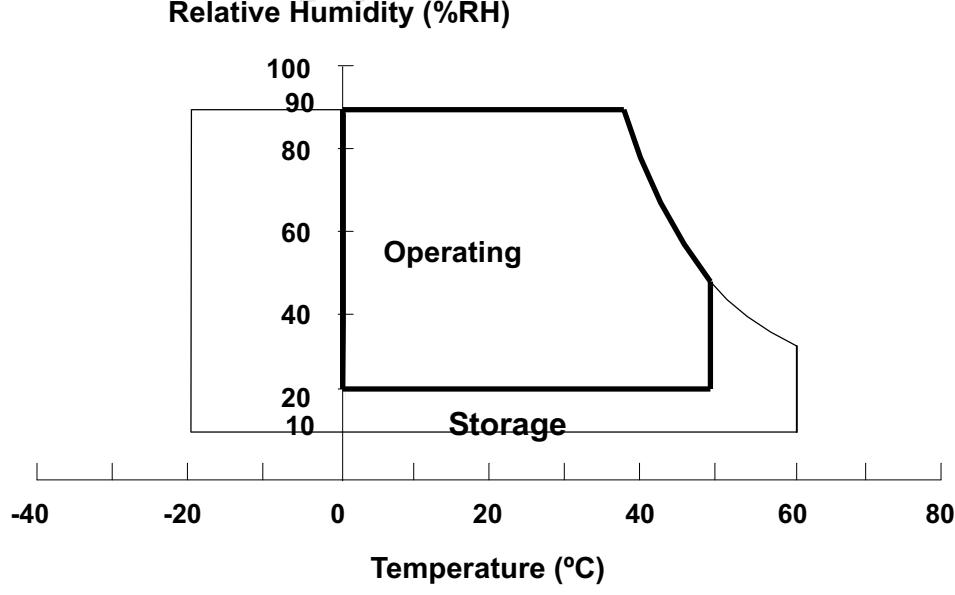
Note (2) The ambient temperature means the temperature of panel surface.

Note (3) 1 time for $\pm X, \pm Y, \pm Z$. for Condition (220G / 2ms) is half Sine Wave.,

Note (4) 10 ~ 500 Hz, 30 min / Cycle, 1 cycles for each X, Y, Z axis. The fixing condition is shown as below:



Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.





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2.2 ELECTRICAL ABSOLUTE RATINGS

2.2.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	V _{CC}	-0.3	+4.0	V	
Logic Input Voltage	V _{IN}	-0.3	V _{CC} +0.3	V	(1)

2.2.2 BACKLIGHT UNIT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
LED Light Bar Power Supply Voltage	V _L	0	27.2	V	(1), (2)
LED Light Bar Power Supply Current	I _L	0	120	mA	

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

Note (2) Specified values are for LED (Refer to 3.2 for further information).

3 ELECTRICAL CHARACTERISTICS

3.1 TFT LCD MODULE

T_a = 25 ± 2 °C

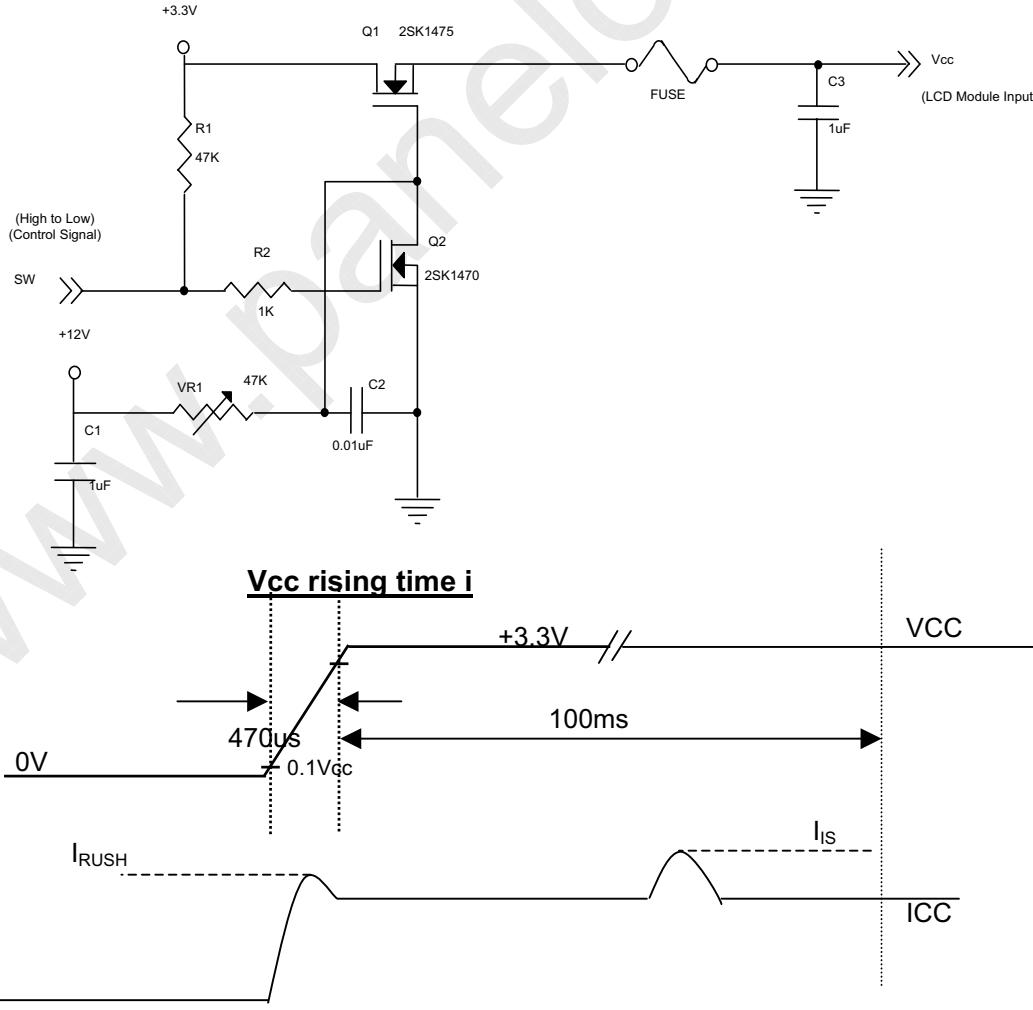
Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Power Supply Voltage	V _{CC}	3.0	3.3	3.6	V	-
Permissive Ripple Voltage	V _{RP}		50		mV	-
Rush Current	I _{RUSH}			1.5	A	(2)
Initial Stage Current	I _{IS}			1.0	A	(2)
Power Supply Current	I _{CC}		235	255	mA	(3)a
			300	330	mA	(3)b
LVDS Differential Input High Threshold	V _{TH(LVDS)}			+100	mV	(5), V _{CM} =1.2V
LVDS Differential Input Low Threshold	V _{TL(LVDS)}	-100			mV	(5) V _{CM} =1.2V
LVDS Common Mode Voltage	V _{CM}	1.125		1.375	V	(5)
LVDS Differential Input Voltage	V _{ID}	100		600	mV	(5)
Terminating Resistor	R _T		100		Ohm	
Power per EBL WG	P _{EBL}	-	2.3		W	(4)

Note (1) The ambient temperature is T_a = 25 ± 2 °C.

Note (2) I_{RUSH}: the maximum current when V_{CC} is rising

I_{IS}: the maximum current of the first 100ms after power-on

Measurement Conditions: Shown as the following figure. Test pattern: black.

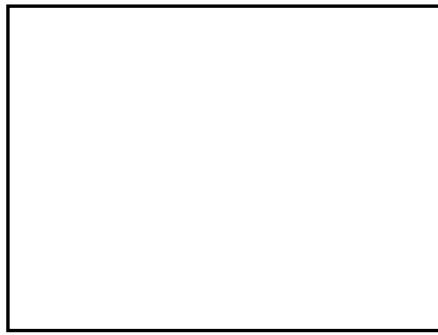




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Note (3) The specified power supply current is under the conditions at $V_{cc} = 3.3$ V, $T_a = 25 \pm 2$ °C, $f_v = 60$ Hz, whereas a power dissipation check pattern below is displayed.

a. White Pattern



Active Area

b. Black Pattern



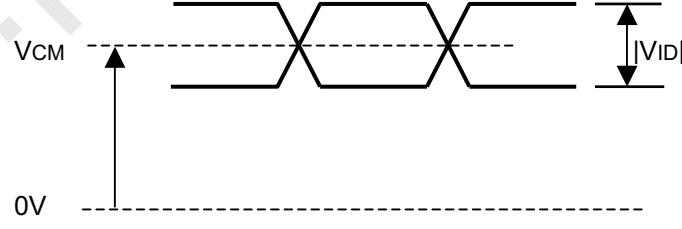
Active Area

Note (4) The specified power are the sum of LCD panel electronics input power and the converter input power. Test conditions are as follows.

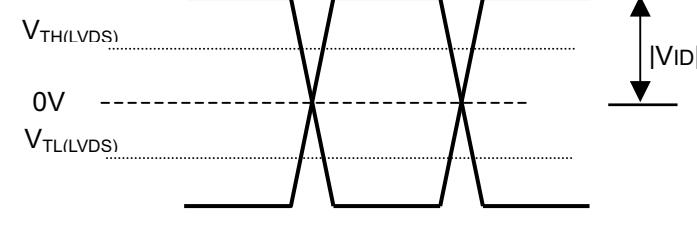
- (a) $V_{cc} = 3.3$ V, $T_a = 25 \pm 2$ °C, $f_v = 60$ Hz,
- (b) The pattern used is a black and white 32 x 36 checkerboard, slide #100 from the VESA file "Flat Panel Display Monitor Setup Patterns", FPDMSU.ppt.
- (c) Luminance: 60 nits.
- (d) The converter used is provided from Sumida/ Foxcomm. Please contact them for detail information. CMO doesn't provide the converter in this product.

Note (5) The parameters of LVDS signals are defined as the following figures.

Single Ended



Differential



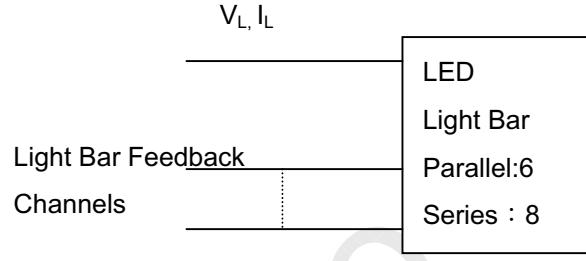


3.2 BACKLIGHT UNIT

 $T_a = 25 \pm 2 {}^\circ C$

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
LED Quantity			48		Pcs	(1),
LED light bar Power Supply Voltage	V_L	23.2	25.2	27.2	V_{dc}	(1), (2)
LED light bar Power Supply Current	I_L	--	120	--	mA	
LED Life Time	L_{BL}	15,000	--	--	Hrs	(4)
Power Consumption	P_o	-	3.024	--	W	(3), $I_L = 120.0\text{mA}$, Duty=100%

Note (1) LED light bar configuration is shown as below:



Note (2) For better LED light bar driving quality, it is recommended to utilize the adaptive boost converter with current balancing function to drive LED light-bar.

Note (3) $P_o = I_L \times V_L$

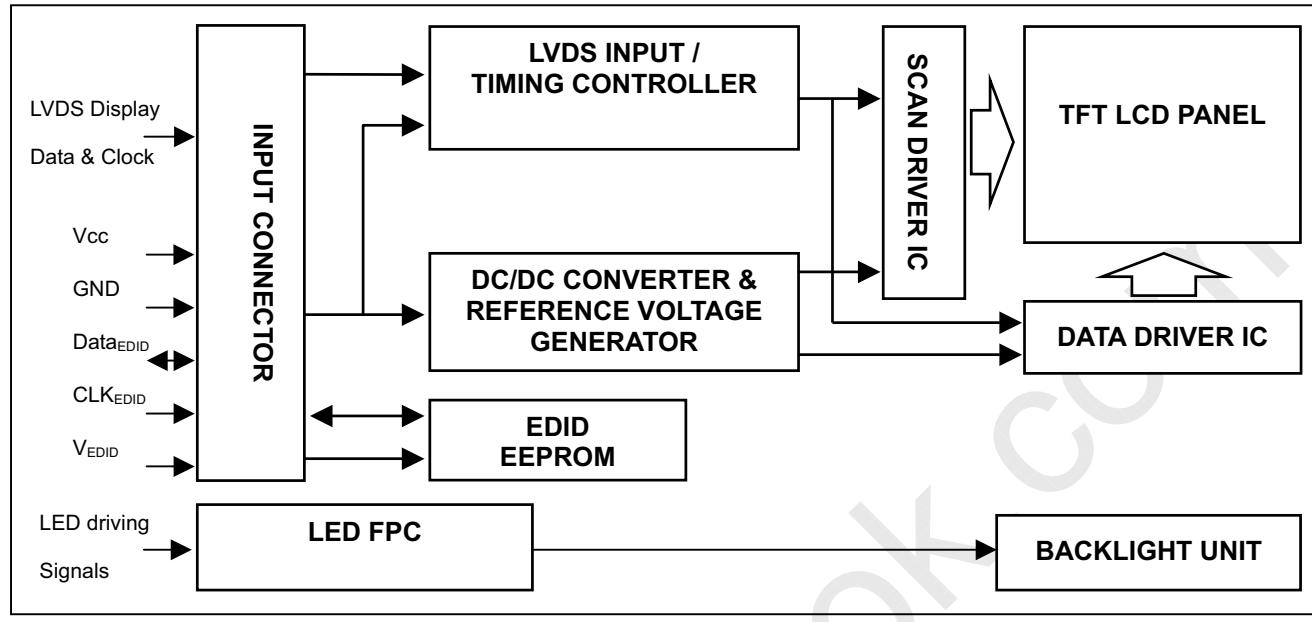
Note (4) The lifetime of LED is defined as the time when it continues to operate under the conditions at $T_a = 25 \pm 2 {}^\circ C$ and $I_L = 20 \text{ mA}(\text{Per EA})$ until the brightness becomes $\leq 50\%$ of its original value.



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4 BLOCK DIAGRAM

4.1 TFT LCD MODULE





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5 INPUT TERMINAL PIN ASSIGNMENT

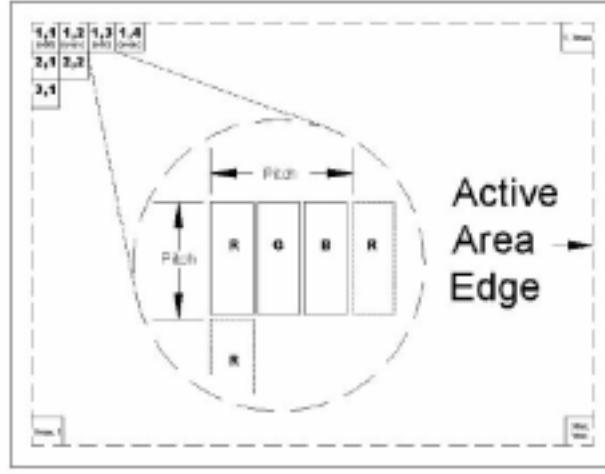
5.1 TFT LCD MODULE

Pin	Symbol	Description	Polarity	Remark
1	Vss	Ground		
2	Vcc	Power Supply +3.3 V (typical)		
3	Vcc	Power Supply +3.3 V (typical)		
4	V _{EDID}	DDC 3.3V Power		DDC 3.3V Power
5	NC	Non-Connection		
6	CLK _{EDID}	DDC Clock		DDC Clock
7	DATA _{EDID}	DDC Data		DDC Data
8	Rxin0-	LVDS Differential Data Input	Negative	R0~R5,G0 -
9	Rxin0+	LVDS Differential Data Input	Positive	
10	Vss	Ground		
11	Rxin1-	LVDS Differential Data Input	Negative	G1~G5, B0, B1 -
12	Rxin1+	LVDS Differential Data Input	Positive	
13	Vss	Ground		
14	Rxin2-	LVDS Differential Data Input	Negative	B2~B5, DE, Hsync, Vsync LVDS Level Clock
15	Rxin2+	LVDS Differential Data Input	Positive	
16	Vss	Ground		
17	CLK-	LVDS Clock Data Input	Negative	LVDS Level Clock
18	CLK+	LVDS Clock Data Input	Positive	
19	Vss	Ground		
20	NC	Non-Connection		
21	NC	Non-Connection		
22	NC	Non-Connection		
23	NC	Non-Connection		
24	NC	Non-Connection		
25	NC	Non-Connection		
26	NC	Non-Connection		
27	NC	Non-Connection		
28	NC	Non-Connection		
29	NC	Non-Connection		
30	NC	Non-Connection		

Note (1) Connector Part No.: JAE-FI-XB30SRL-HF11 or equivalent

Note (2) User's connector Part No: FI-X30C2L or equivalent

Note (3) The first pixel is even.





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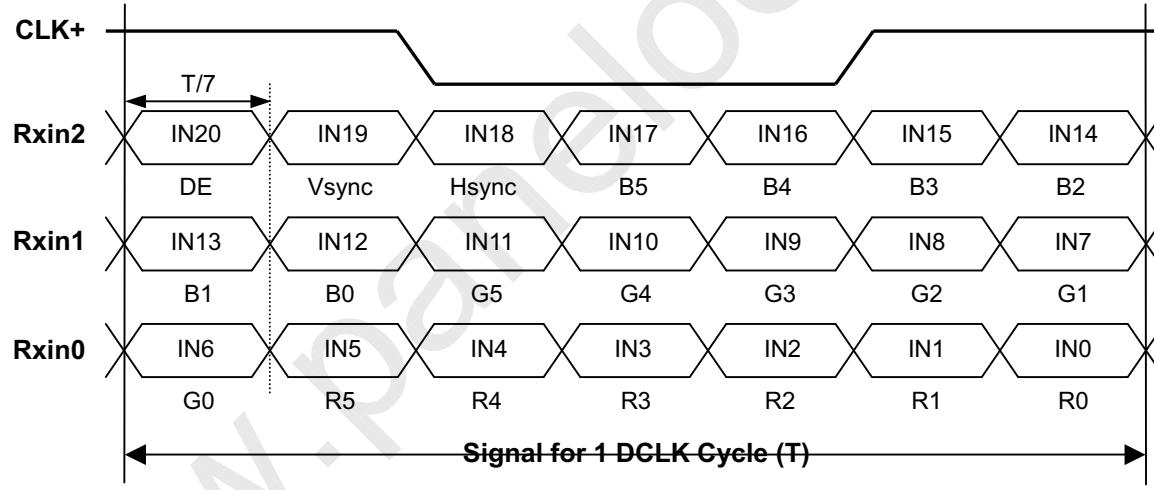
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5.2 BACKLIGHT UNIT

Pin	Symbol	Description
1	CH1	Light-bar Feedback Channel 1
2	CH2	Light-bar Feedback Channel 2
3	CH3	Light-bar Feedback Channel 3
4	CH4	Light-bar Feedback Channel 4
5	CH5	Light-bar Feedback Channel 5
6	CH6	Light-bar Feedback Channel 6
7	NC	No Connection
8	NC	No Connection
9	NC	No Connection
10	V _L	LED Light-bar Input Power
11	V _L	LED Light-bar Input Power
12	V _L	LED Light-bar Input Power

Note (1) User's connector Part No.: HRS, FH33-12S-0.5SH(05) or equivalent

5.3 TIMING DIAGRAM OF LVDS INPUT SIGNAL





5.4 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																	
		Red						Green						Blue					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(64)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	Green(61)	0	0	0	0	0	0	1	1	1	1	1	0	1	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(64)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Blue(64)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage



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5.5 EDID DATA STRUCTURE

The EDID (Extended Display Identification Data) data formats are to support displays as defined in the VESA Plug & Display and FPDI standards.

Byte # (decimal)	Byte # (hex)	Field Name and Comments	Value (hex)	Value (binary)
0	0	Header	00	00000000
1	1	Header	FF	11111111
2	2	Header	FF	11111111
3	3	Header	FF	11111111
4	4	Header	FF	11111111
5	5	Header	FF	11111111
6	6	Header	FF	11111111
7	7	Header	00	00000000
8	8	EISA ID manufacturer name ("CMO")	0D	00001101
9	9	EISA ID manufacturer name (Compressed ASCII)	AF	10101111
10	0A	ID product code (N14116-L02)	45	01000101
11	0B	ID product code (hex LSB first; N14116-L02)	14	00010100
12	0C	ID S/N (fixed "0")	00	00000000
13	0D	ID S/N (fixed "0")	00	00000000
14	0E	ID S/N (fixed "0")	00	00000000
15	0F	ID S/N (fixed "0")	00	00000000
16	10	Week of manufacture (fixed week code)	24	00100100
17	11	Year of manufacture (fixed year code)	12	00010010
18	12	EDID structure version # ("1")	01	00000001
19	13	EDID revision # ("3")	03	00000011
20	14	Video I/P definition ("digital")	80	10000000
21	15	Max H image size ("30.336cm")	1E	00011110
22	16	Max V image size ("18.96cm")	13	00010011
23	17	Display Gamma (Gamma = "2.2")	78	01111000
24	18	Feature support ("Active off, RGB Color")	0A	00001010
25	19	Rx1, Rx0, Ry1, Ry0, Gx1, Gx0, Gy1, Gy0	77	01110111
26	1A	Bx1, Bx0, By1, By0, Wx1, Wx0, Wy1, Wy0	B5	10110101
27	1B	Rx= 0.580	91	10010001
28	1C	Ry= 0.349	55	01010101
29	1D	Gx= 0.336	50	01010000
30	1E	Gy= 0.569	90	10010000
31	1F	Bx= 0.157	28	00101000
32	20	By= 0.135	25	00100101
33	21	Wx=0.313	50	01010000
34	22	Wy=0.329	54	01010100
35	23	Established timings 1	00	00000000
36	24	Established timings 2	00	00000000
37	25	Manufacturer's reserved timings	00	00000000
38	26	Standard timing ID # 1	01	00000001
39	27	Standard timing ID # 1	01	00000001
40	28	Standard timing ID # 2	01	00000001
41	29	Standard timing ID # 2	01	00000001



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42	2A	Standard timing ID # 3	01	00000001
43	2B	Standard timing ID # 3	01	00000001
44	2C	Standard timing ID # 4	01	00000001
45	2D	Standard timing ID # 4	01	00000001
46	2E	Standard timing ID # 5	01	00000001
47	2F	Standard timing ID # 5	01	00000001
48	30	Standard timing ID # 6	01	00000001
49	31	Standard timing ID # 6	01	00000001
50	32	Standard timing ID # 7	01	00000001
51	33	Standard timing ID # 7	01	00000001
52	34	Standard timing ID # 8	01	00000001
53	35	Standard timing ID # 8	01	00000001
54	36	Detailed timing description # 1 Pixel clock ("71MHz", According to VESA CTV Rev1.1)	BC	10111100
55	37	# 1 Pixel clock (hex LSB first)	1B	00011011
56	38	# 1 H active ("1280")	00	00000000
57	39	# 1 H blank ("160")	A0	10100000
58	3A	# 1 H active : H blank ("1280 : 160")	50	01010000
59	3B	# 1 V active ("800")	20	00100000
60	3C	# 1 V blank ("23")	17	00010111
61	3D	# 1 V active : V blank ("800 :23")	30	00110000
62	3E	# 1 H sync offset ("48")	30	00110000
63	3F	# 1 H sync pulse width ("32")	20	00100000
64	40	# 1 V sync offset : V sync pulse width ("3 : 6")	36	00110110
65	41	# 1 H sync offset : H sync pulse width : V sync offset : V sync width ("48: 32 : 3 : 6")	00	00000000
66	42	# 1 H image size ("303 mm")	2F	00101111
67	43	# 1 V image size ("190 mm")	BE	10111110
68	44	# 1 H image size : V image size ("303 : 190")	10	00010000
69	45	# 1 H boarder ("0")	00	00000000
70	46	# 1 V boarder ("0")	00	00000000
71	47	# 1 Non-interlaced, Normal, no stereo, Separate sync, H/V pol Negatives	18	00011000
72	48	Detailed timing description # 2	00	00000000
73	49	# 2 Flag	00	00000000
74	4A	# 2 Reserved	00	00000000
75	4B	# 2 FE (hex) defines ASCII string (Model Name "N14116-L02", ASCII)	FE	11111110
76	4C	# 2 Flag	00	00000000
77	4D	# 2 1st character of name ("N")	4E	01001110
78	4E	# 2 2nd character of name ("1")	31	00110001
79	4F	# 2 3rd character of name ("4")	34	00110100
80	50	# 2 4th character of name ("1")	31	00110001
81	51	# 2 5th character of name ("l")	49	01001001
82	52	# 2 6th character of name ("6")	36	00110110
83	53	# 2 7th character of name (" ")	2D	00101101
84	54	# 2 8th character of name ("L")	4C	01001100
85	55	# 2 9th character of name ("0")	30	00110000



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86	56	# 2 9th character of name ("2")	32	00110010
87	57	# 2 New line character indicates end of ASCII string	0A	00001010
88	58	# 2 Padding with "Blank" character	20	00100000
89	59	# 2 Padding with "Blank" character	20	00100000
90	5A	Detailed timing description # 3	00	00000000
91	5B	# 3 Flag	00	00000000
92	5C	# 3 Reserved	00	00000000
93	5D	# 3 FE (hex) defines ASCII string (Vendor "CMO", ASCII)	FE	11111110
94	5E	# 3 Flag	00	00000000
95	5F	# 3 1st character of string ("C")	43	01000011
96	60	# 3 2nd character of string ("M")	4D	01001101
97	61	# 3 3rd character of string ("O")	4F	01001111
98	62	# 3 New line character indicates end of ASCII string	0A	00001010
99	63	# 3 Padding with "Blank" character	20	00100000
100	64	# 3 Padding with "Blank" character	20	00100000
101	65	# 3 Padding with "Blank" character	20	00100000
102	66	# 3 Padding with "Blank" character	20	00100000
103	67	# 3 Padding with "Blank" character	20	00100000
104	68	# 3 Padding with "Blank" character	20	00100000
105	69	# 3 Padding with "Blank" character	20	00100000
106	6A	# 3 Padding with "Blank" character	20	00100000
107	6B	# 3 Padding with "Blank" character	20	00100000
108	6C	Detailed timing description # 4	00	00000000
109	6D	# 4 Flag	00	00000000
110	6E	# 4 Reserved	00	00000000
111	6F	# 4 FE (hex) defines ASCII string (Model Name "N14116-L02", ASCII)	FE	11111110
112	70	# 4 Flag	00	00000000
113	71	# 4 1st character of name ("N")	4E	01001110
114	72	# 4 2nd character of name ("1")	31	00110001
115	73	# 4 3rd character of name ("4")	34	00110100
116	74	# 4 4th character of name ("1")	31	00110001
117	75	# 4 5th character of name ("l")	49	01001001
118	76	# 4 6th character of name ("6")	36	00110110
119	77	# 4 7th character of name ("")	2D	00101101
120	78	# 4 8th character of name ("L")	4C	01001100
121	79	# 4 9th character of name ("0")	30	00110000
122	7A	# 4 9th character of name ("2")	32	00110010
123	7B	# 4 New line character indicates end of ASCII string	0A	00001010
124	7C	# 4 Padding with "Blank" character	20	00100000
125	7D	# 4 Padding with "Blank" character	20	00100000
126	7E	Extension flag	00	00000000
127	7F	Checksum	B5	10110101

6 INTERFACE TIMING

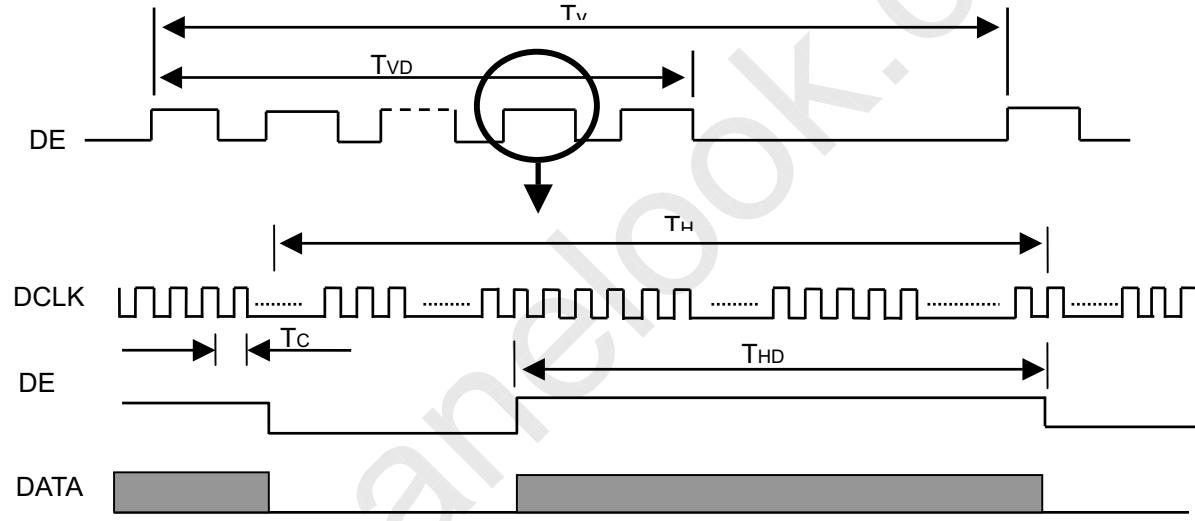
6.1 INPUT SIGNAL TIMING SPECIFICATIONS

The specifications of input signal timing are as the following table and timing diagram.

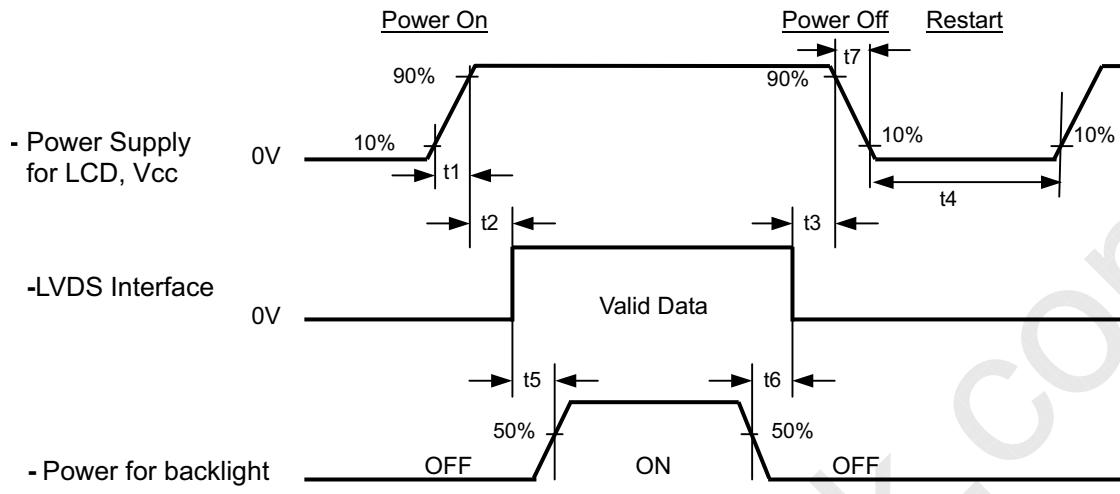
Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK	Frequency	1/Tc	50	71	80	MHz	-
	Vertical Total Time	TV	810	823	1028	TH	-
	Vertical Active Display Period	TVD	800	800	800	TH	-
	Vertical Active Blanking Period	TVB	TV-TVD	38	TV-TVD	TH	
	Horizontal Total Time	TH	1360	1440	1800	Tc	-
	Horizontal Active Display Period	THD	1280	1280	1280	Tc	-
	Horizontal Active Blanking Period	THB	TH-THD	160	TH-THD	Tc	

Note (1) Because this module is operated by DE only mode, Hsync and Vsync are ignored.

INPUT SIGNAL TIMING DIAGRAM



6.2 POWER ON/OFF SEQUENCE



Timing Specifications:

$$0.5 < t_1 \leq 10 \text{ msec}$$

$$0 < t_2 \leq 50 \text{ msec}$$

$$0 < t_3 \leq 50 \text{ msec}$$

$$t_4 \geq 500 \text{ msec}$$

$$t_5 \geq 200 \text{ msec}$$

$$t_6 \geq 200 \text{ msec}$$

Note (1) Please follow the power on/off sequence described above. Otherwise, the LCD module might be damaged.

Note (2) Please avoid floating state of interface signal at invalid period. When the interface signal is invalid, be sure to pull down the power supply of LCD Vcc to 0 V.

Note (3) The Backlight converter power must be turned on after the power supply for the logic and the interface signal is valid. The Backlight converter power must be turned off before the power supply for the logic and the interface signal is invalid.

Note (4) Sometimes some slight noise shows when LCD is turned off (even backlight is already off). To avoid this phenomenon, we suggest that the Vcc falling time is better to follow $1 \leq t_7 \leq 300 \text{ ms}$.



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7 OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

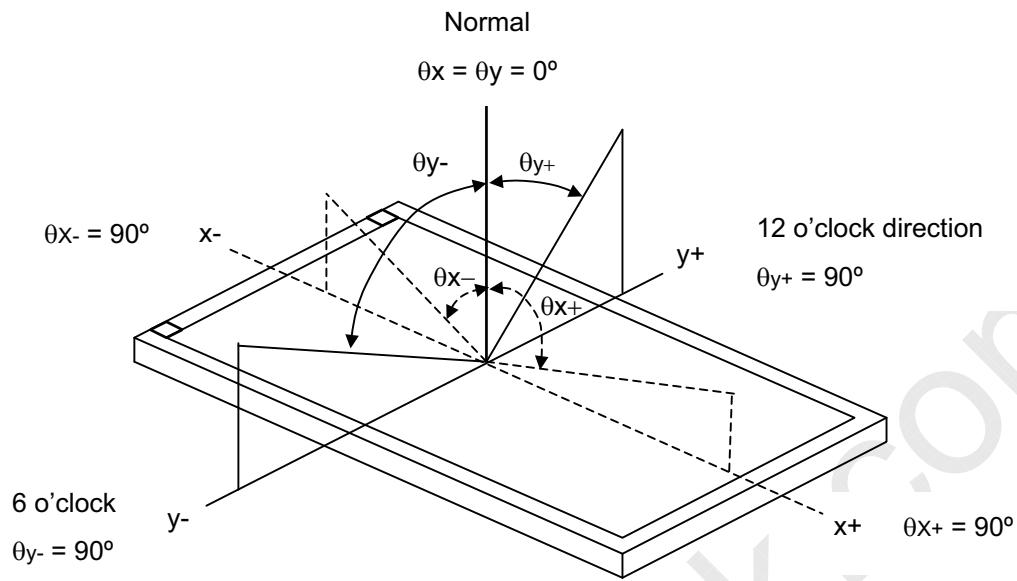
Item	Symbol	Value	Unit
Ambient Temperature	T _a	25±2	°C
Ambient Humidity	H _a	50±10	%RH
Supply Voltage	V _{CC}	3.3	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
LED Light Bar Input Current	I _L	120	mA

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (6).

7.2 OPTICAL SPECIFICATIONS

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Note		
Contrast Ratio	CR	$\theta_x=0^\circ, \theta_y=0^\circ$ Viewing Normal Angle	500	650	-	-	(2), (6)		
Response Time	T _R		-	3	8	ms	(3)		
	T _F		-	7	12	ms			
Average Luminance of White	L _{AVE}	$\theta_x=0^\circ, \theta_y=0^\circ$ Viewing Normal Angle	170	220	-	cd/m ²	(4), (6)		
White Variation	δW		-	-	1.4	%	(5),(6)		
Color Chromaticity	Red	$\theta_x=0^\circ, \theta_y=0^\circ$ Viewing Normal Angle	Typ -0.03	0.580	Typ. +0.03	-	(1), (6)		
				0.349		-			
	Green			0.336		-			
				0.569		-			
	Blue			0.157		-			
				0.135		-			
	White			0.313		-			
				0.329		-			
Viewing Angle	Horizontal	CR≥10	40	45	-	Deg.			
			40	45	-				
	Vertical		15	20	-				
			40	45	-				

Note (1) Definition of Viewing Angle (θ_x, θ_y):



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

$$\text{Contrast Ratio (CR)} = L_{63} / L_0$$

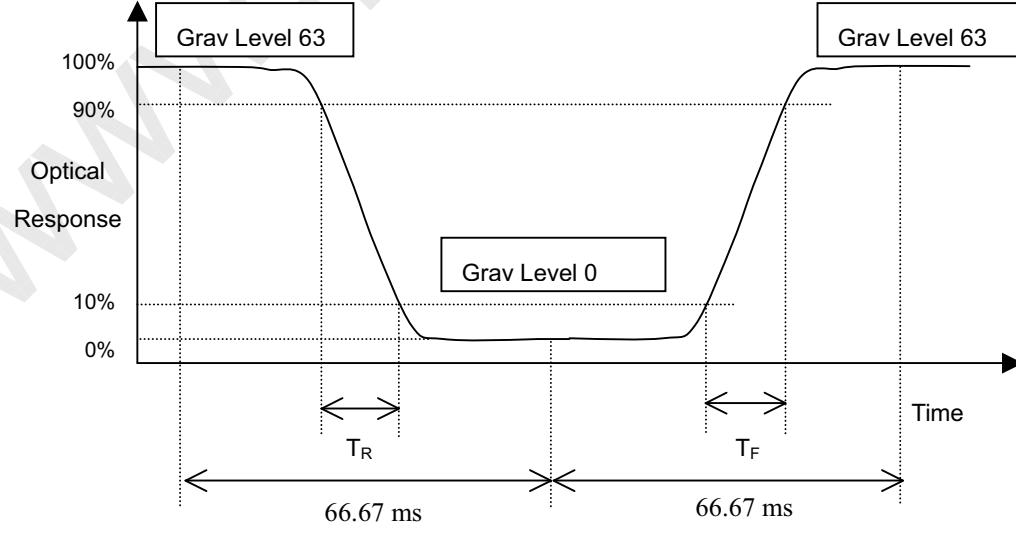
L₆₃: Luminance of gray level 63

L₀: Luminance of gray level 0

$$CR = CR(5)$$

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (5).

Note (3) Definition of Response Time (T_R, T_F):



Note (4) Definition of Average Luminance of White (L_{AVE}):

Measure the luminance of gray level 63 at 5 points

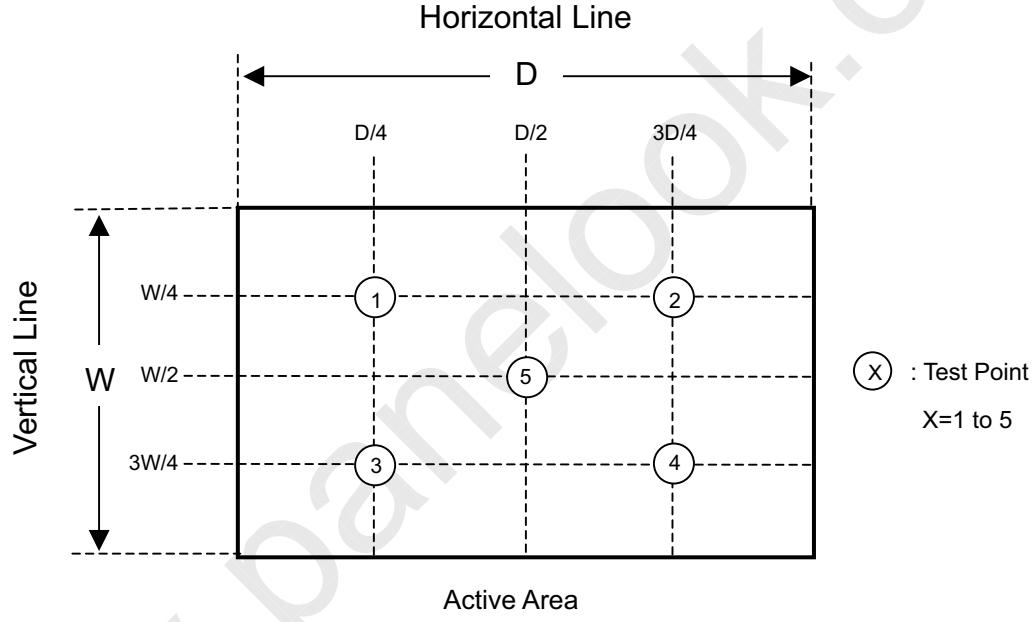
$$L_{AVE} = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5$$

$L(x)$ is corresponding to the luminance of the point X at Figure in Note (5)

Note (5) Definition of White Variation (δW):

Measure the luminance of gray level 63 at 5 points

$$\delta W = \text{Maximum}[L(1), L(2), L(3), L(4), L(5)] / \text{Minimum}[L(1), L(2), L(3), L(4), L(5)]$$

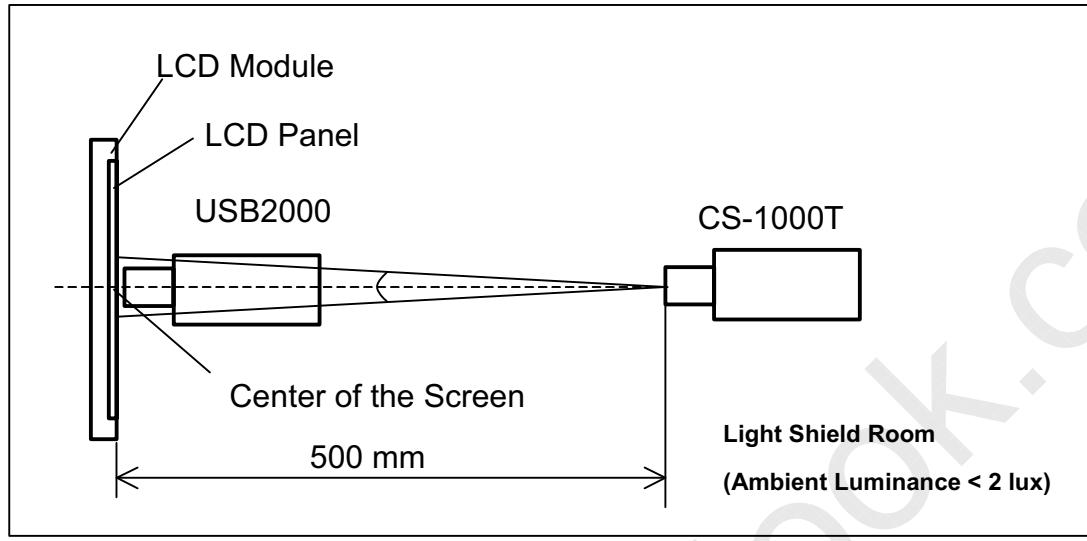


Active Area

(X) : Test Point
 $X=1$ to 5

Note (6) Measurement Setup:

The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.





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8 PRECAUTIONS

8.1 HANDLING PRECAUTIONS

- (1) The module should be assembled into the system firmly by using every mounting hole. Be careful not to twist or bend the module.
- (2) While assembling or installing modules, it can only be in the clean area. The dust and oil may cause electrical short or damage the polarizer.
- (3) Use fingerstalls or soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (4) Do not press or scratch the surface harder than a HB pencil lead on the panel because the polarizer is very soft and easily scratched.
- (5) If the surface of the polarizer is dirty, please clean it by some absorbent cotton or soft cloth. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanently damage the polarizer due to chemical reaction.
- (6) Wipe off water droplets or oil immediately. Staining and discoloration may occur if they left on panel for a long time.
- (7) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contacting with hands, legs or clothes, it must be washed away thoroughly with soap.
- (8) Protect the module from static electricity, it may cause damage to the C-MOS Gate Array IC.
- (9) Do not disassemble the module.
- (10) Do not pull or fold the lamp wire.
- (11) Pins of I/F connector should not be touched directly with bare hands.

8.2 STORAGE PRECAUTIONS

- (1) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.
- (2) It is dangerous that moisture come into or contacted the LCD module, because the moisture may damage LCD module when it is operating.
- (3) It may reduce the display quality if the ambient temperature is lower than 10 °C. For example, the response time will become slowly, and the starting voltage of lamp will be higher than the room temperature.



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8.3 OPERATION PRECAUTIONS

- (1) Do not pull the I/F connector in or out while the module is operating.
- (2) Always follow the correct power on/off sequence when LCD module is connecting and operating. This can prevent the CMOS LSI chips from damage during latch-up.
- (3) The startup voltage of Backlight is approximately 1000 Volts. It may cause electrical shock while assembling with converter. Do not disassemble the module or insert anything into the Backlight unit.

8.4 OTHERS PRECAUTIONS

- (1) When fixed patterns are displayed for a long time, remnant image is likely to occur.

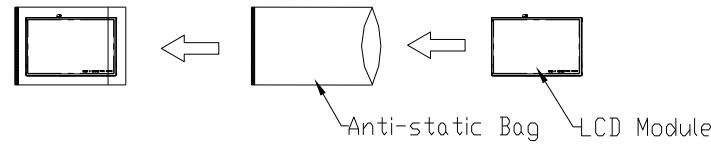
8.5 SAFETY STANDARDS

The LCD module should be certified with safety regulations as follows:

- (1) UL60950-1 or updated standard.
- (2) IEC60950-1 or updated standard.
- (3) UL60065 or updated standard.
- (4) IEC60065 or updated standard.

9 PACKAGING

9.1 CARTON



Box Dimensions: 500(L)*400(W)*330(H)
Weight: Approx. 10.8kg(20 module per. 1box)

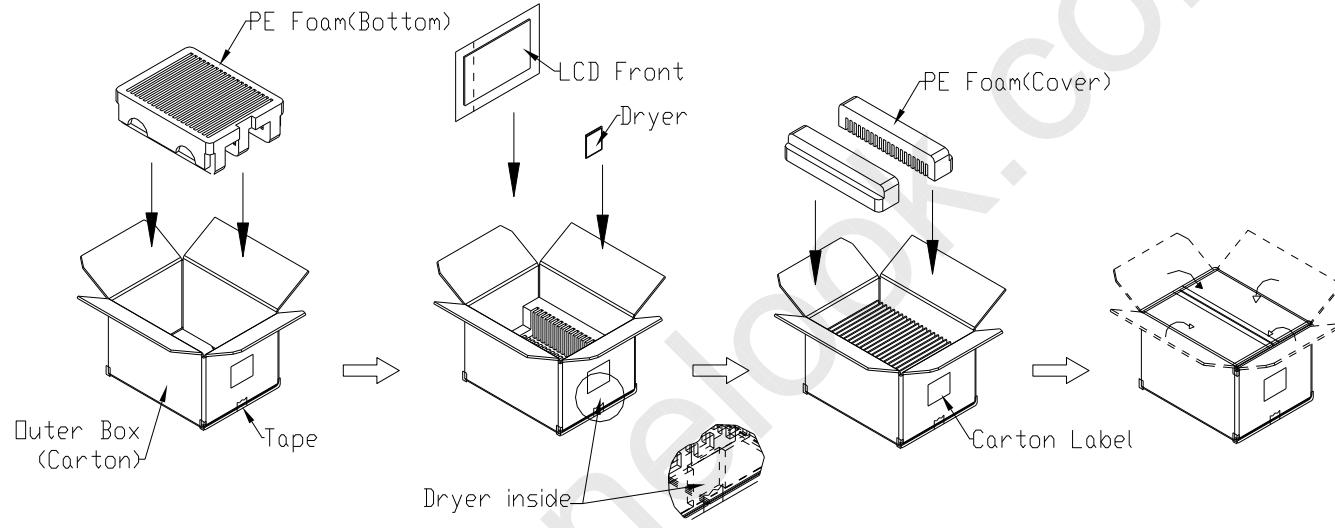
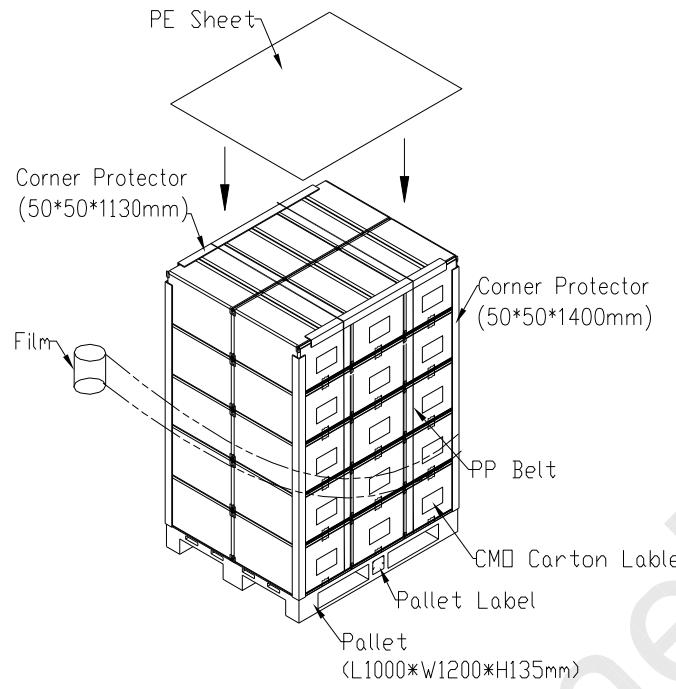


Figure. 9-1 Packing method

9.2 Pallet

Sea & Land Transportation



Air Transportation

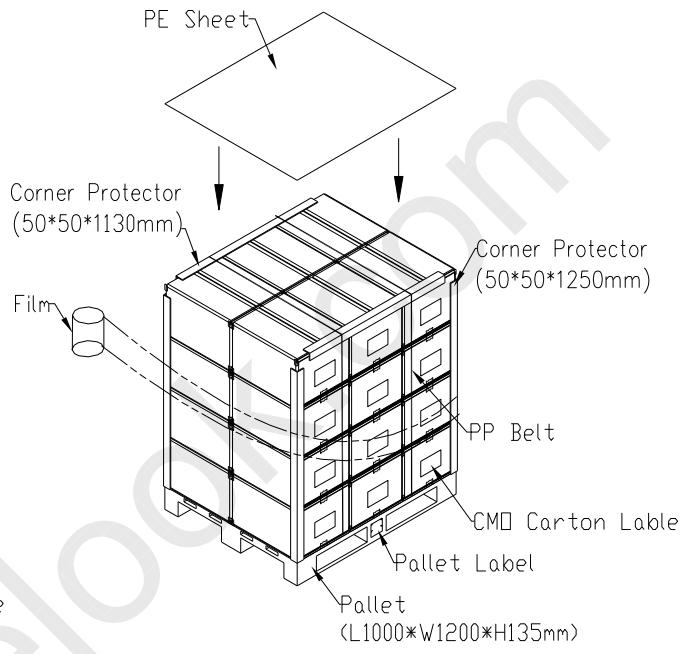


Figure. 9-2 Packing method

10 DEFINITION OF LABELS

10.1 CMO MODULE LABEL

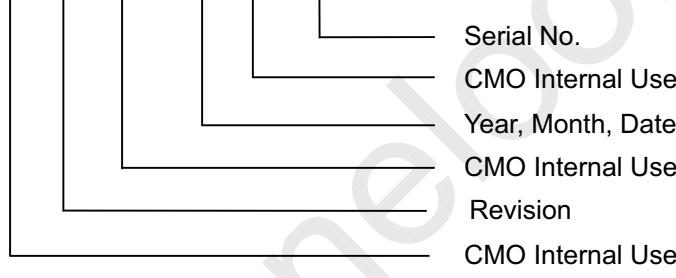
The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



(a) Model Name: N14116 - L02

(b) Revision: Rev. XX, for example: A1, ..., C1, C2 ...etc.

(c) Serial ID: X X X X X X X Y M D X N N N N



(d) Production Location: MADE IN XXXX. XXXX stands for production location.

(e) UL/CB logo: "LEOO" especially stands for panel manufactured by CMO Ningbo satisfying UL/CB requirement. "LEOO" is the CMO's UL factory code for Ningbo factory.

Serial ID includes the information as below:

(a) Manufactured Date: Year: 1~9, for 2001~2009

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1st to 31st, exclude I, O and U

(b) Revision Code: cover all the change

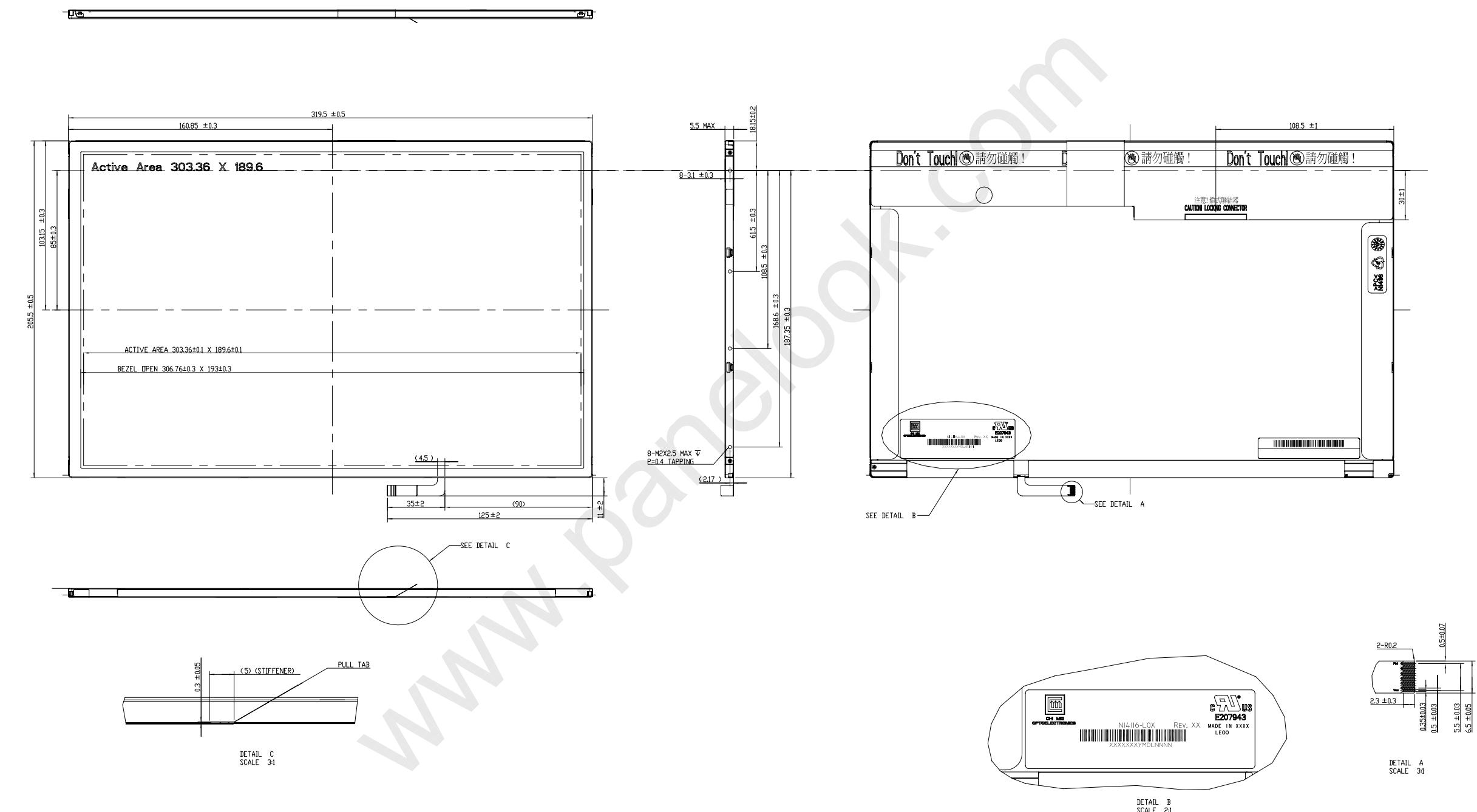
(c) Serial No.: Manufacturing sequence of product

10.2 CMO CARTON LABEL

CMO carton label is as below:



(a) Production location: Made In XXXX. XXXX stands for production location.



NOTES:
 1.GENERAL TOLERANCE:±0.5mm.
 2.MAX SCREW TORQUE: 2.0 kg-cm.
 3.THE GAP BETWEEN PANEL AND BEZEL IS 0.5mm MAX.
 4.LCD MODULE INPUT CONNECTOR : F1-B30SRL-HF11(KE) OR EQUIVELENCE.
 5.SLIGHTBAR FPC CONNECTOR : HIROSE,FH33-12S-0.5SHK05.